

THE FAIR HOUSING CENTER OF WEST MICHIGAN  
INVITES YOU TO ATTEND

**21ST ANNUAL FAIR HOUSING LUNCHEON & WORKSHOP SERIES**  
**"FAIR HOUSING MOVEMENT MARCHES ON: HONORS PAST, PLANS FUTURE"**  
**APRIL 30, 2008**

CROWNE PLAZA HOTEL – 5700 28<sup>TH</sup> STREET SE – GRAND RAPIDS

**MORNING WORKSHOP OPTIONS - 8:45 – 11:45 AM**

- 1. SENIORS AT RISK: HOUSING DISCRIMINATION LIMITS OPTIONS FOR SENIOR CITIZENS** – Featuring information from new reports and studies on senior citizens impacted by housing discrimination.
- 2. CAUSES & EFFECTS: CURRENT FAIR HOUSING CASES AND IMPLICATIONS FOR OUR COMMUNITY** – Sharing current trends, cases and legal updates from national, state and local levels.
- 3. WHY FAIR HOUSING MATTERS: THE HIGH COSTS OF HOUSING DISCRIMINATION** – Featuring data and information on how housing discrimination costs our communities, including the foreclosure crisis.
- 4. FAIR HOUSING BEST PRACTICES & APPLICATIONS: PARTNERING WITH THE HOUSING INDUSTRY** – Key features of fair housing laws and empowering participants with best practices and application.  
*\*\*\*Note that Workshop #4 is approved for Michigan Real Estate Continuing Education.*

**LUNCHEON:**

**11:45 – 1:30 PM**

FEATURING SHANNA SMITH & CAT CLOUD OF THE NATIONAL FAIR HOUSING ALLIANCE

Registration Fees:

Luncheon & Workshop Series	\$45
Luncheon or Workshop only	\$30

A discount rate is available to students, retirees, unemployed persons, non-profits. Call for more information.

Name: \_\_\_\_\_  
Title/Organization: \_\_\_\_\_  
Address: \_\_\_\_\_  
City/State/Zip: \_\_\_\_\_  
Telephone (daytime): \_\_\_\_\_  
Email Address: \_\_\_\_\_  
Accommodations? \_\_\_\_\_

Credit Card # \_\_\_\_\_ Please circle one:  Visa  MasterCard  
Name on Card: \_\_\_\_\_ Expiration date: \_\_\_\_\_  
Card Mailing Address: \_\_\_\_\_  
City/State/Zip: \_\_\_\_\_  
Signature: \_\_\_\_\_ Today's Date: \_\_\_\_\_

Please select one:

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|---|--|
| <input type="checkbox"/> Seniors at Risk <b>only</b> (\$30)               | <input type="checkbox"/> Seniors at Risk <b>&amp; Lunch</b> (\$45)               |
| <input type="checkbox"/> Current Fair Housing Cases <b>only</b> (\$30)    | <input type="checkbox"/> Current Fair Housing Cases <b>&amp; Lunch</b> (\$45)    |
| <input type="checkbox"/> Why Fair Housing Matters <b>only</b> (\$30)      | <input type="checkbox"/> Why Fair Housing Matters <b>&amp; Lunch</b> (\$45)      |
| <input type="checkbox"/> Best Practices & Applications <b>only</b> (\$30) | <input type="checkbox"/> Best Practices & Applications <b>&amp; Lunch</b> (\$45) |
| <input type="checkbox"/> Luncheon <b>only</b> (\$30)                      |  |

You may call to register, or this form may be faxed or mailed to:  
Fair Housing Center of West Michigan at 20 Hall Street SE - Grand Rapids, MI 49507  
Tel: (616) 451-2980 Fax: (616) 451-2657